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### Are two heads always better than one? differential effects of collaboration on students' computer-supported learning in mathematics

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Abstract While some studies found positive effects of collaboration on student learning in 11 mathematics, others found none or even negative effects. This study evaluates whether the 12varying impact of collaboration can be explained by differences in the type of knowledge 13that is promoted by the instruction. If the instructional material requires students to reason 14 with mathematical concepts, collaboration may increase students' learning outcome as it 15promotes mutual elaboration. If, however, the instructional material is focused on practicing 16 procedures, collaboration may result in task distribution and thus reduce practice 17opportunities necessary for procedural skill fluency. To evaluate differential influences of 18 collaboration, we compared four conditions: individual vs. collaborative learning with 19 conceptual instructional material, and individual vs. collaborative learning with procedural 20instructional material. The instruction was computer-supported and provided adaptive 21 feedback. We analyzed the effect of the conditions on several levels: Logfiles of students' 22problem-solving actions and video-recordings enabled a detailed analysis of performance 23and learning processes during instruction. In addition, a post-test assessed individual 24knowledge acquisition. We found that collaboration improved performance during the 25learning phase in both the conceptual and the procedural condition; however, conceptual 26and procedural material had a differential effect on the quality of student collaboration: 27Conceptual material promoted mutual elaboration; procedural material promoted task 28distribution and ineffective learning behaviors. Consequently, collaboration positively 29influenced conceptual knowledge acquisition, while no positive effect on procedural 30 knowledge acquisition was found. We discuss limitations of our study, address 31methodological implications, and suggest practical implications for the school context. 32

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**Keywords** Computer-supported collaborative learning · Learning in mathematics · Procedural and conceptual knowledge acquisition · Tutored problem-solving

#### Introduction

Current standards for teaching mathematics emphasize the importance of collaborative 37 learning for students' knowledge acquisition (KMK 2004; NCTM 2000). Indeed, many 38 studies have demonstrated the potential effectiveness of collaboration for improving 39problem-solving and learning (Berg 1994; Ellis et al. 1993; Slavin 1996). The positive 40effect of collaboration can be explained by the promotion of elaborative meaning-making 41 activities. In a collaborative setting, students provide explanations to their partners 42(cf. Hausmann et al. 2004; Webb 1989); this requires them to make their thinking explicit 43and verbalize their knowledge. Often they have to reformulate and clarify their statements 44 if their partner has difficulties in understanding their explanations. This verbalization and 45reformulation of knowledge demands elaboration of the learning content (O'Donnell 461999) and thus can promote knowledge acquisition. Furthermore, joint elaboration of the 47learning material can promote learning. Particularly in the domain of mathematics, 48knowledge co-construction has been shown to yield improved student achievement (Berg 491994). Finally, students can learn by asking for help and receiving explanations from a 50partner (Webb 1989). For instance, clarification questions enable the student to fill 51knowledge gaps and correct misconceptions. 52

Nevertheless, beneficial effects of collaboration on knowledge acquisition cannot always 53be found (e.g. Souvignier and Kronenberger 2007). Lou et al. (1996) evaluated the impact 54of collaboration in a meta-analysis. Although most results were in favour of collaborative 55learning, about a fourth of the results showed none or even negative effects when compared 56to individual learning. In earlier studies, we found indications that the impact of 57collaboration on mathematical knowledge acquisition may depend on the type of 58knowledge that students are trying to acquire during collaboration (Diziol et al. 2007, 592009). When students collaborated on conceptual problem-solving steps, they talked to 60 each other and provided mutual explanations. This positive collaborative behavior yielded 61 improved learning outcome in a conceptual post-test when compared to individual learning 62(Diziol et al. 2007). However, when students collaborated on procedural problem solving-63 steps, they didn't engage in mutual elaboration. Instead, they often took turns in solving the 64 different problem-solving steps. In other words, the differences in the learning material 65 seemed to trigger different types of collaborative behavior that were not equally effective 66 for promoting student learning. 67

While the observations collected in these earlier studies suggested that the type of 68 knowledge that is targeted by the learning material may affect the success of collaborative 69 learning, we had not yet investigated the differential impact of collaboration on knowledge 70acquisition experimentally. The present study aims at increasing our understanding of 7172differential effects of collaboration on learning in mathematics by empirically comparing 73individual and collaborative learning with conceptual and procedural instructional material. The instruction was computer-supported and provided adaptive feedback in the form of 74error-flagging and hint messages. The learning environment automatically recorded 75students' problem-solving in a logfile and thus enabled us to analyze the learning processes 76in detailed fashion. In the following sections, we will give a short overview of the 77 distinction between conceptual and procedural knowledge acquisition in algebra, the 78mathematical domain of our study. Then we will discuss results regarding these two 79

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knowledge types from the literature on collaborative learning. We will conclude the 80 theoretical background with an overview of our hypotheses and dependent variables. 81

Conceptual and procedural knowledge

Literature on knowledge acquisition in mathematics often distinguishes between conceptual 83 and procedural knowledge. Conceptual knowledge is described as the understanding "of the 84 principles that govern a domain and of the interrelations between pieces of knowledge in a 85 domain" (Rittle-Johnson and Alibali 1999, p. 175). Particularly important concepts in the 86 area of algebra, the domain of the present study, are the equation, the variable, and the 87 constant term. These concepts can be represented in different formats: verbally in a story 88 problem ("they earn \$2 per glass sold"), graphically in a coordinate plane, algebraically in 89 an equation ("+ 2x"), or in a table (cf. Brenner et al. 1997). One important aspect of 90 students' conceptual understanding is reflected in their ability to flexibly translate between 91 these representations (Brenner et al. 1997; Mevarech and Stern 1997). 92

Procedural knowledge can be defined as students' ability to execute stepwise action 93 sequences to find the solution to a problem (Rittle-Johnson and Alibali 1999). By 94 repeatedly solving tasks that require these procedures, students can gain skill fluency. 95 Typical examples from algebra are manipulation problems such as solving equations for x 96 (Brenner et al. 1997; Nathan et al. 1994). If students know the relevant procedures, they can easily solve these tasks. 98

#### The influence of collaboration on conceptual and procedural knowledge acquisition 99

For several reasons, research on collaborative learning so far does not support definite 100 conclusions concerning the differential influence of collaboration on conceptual and 101 procedural knowledge acquisition. The already mentioned meta-analysis by Lou et al. 102(1996) showed that positive results of collaboration can mainly be found in studies that 103provide additional instruction to collaborative conditions that is not given to students 104learning individually. Thus, it is unclear if the positive effect is due to the collaboration or 105due to the additional instruction. For instance, in a study by Berg (1994), a collaboration 106script supported dyadic problem-solving and prompted students to engage in mutual 107 explanations. Post-test comparisons showed that students who learned collaboratively 108outperformed individual learners. However, as the script instructions were not provided to 109students learning individually, the positive effect of collaboration could also be ascribed to 110the instruction to elaborate on the underlying mathematical background. 111

Another area of confusion concerns the test items used for assessing learning. Often, the 112 test material does not separately assess the two knowledge types, but both conceptual and 113 procedural knowledge are required to solve the problems (e.g. Diziol et al. 2007). Thus, it is 114 not clear from the test results if collaboration had a positive influence on either conceptual 115 or procedural knowledge, or both. The present study aims at solving these confusions by 116 distinguishing more clearly between conceptual and procedural knowledge both in 117 instructional and test materials.

We hypothesize that conceptual and procedural instructional material elicits different 119 types of collaborative learning processes, and that the elicited learning processes are not 120 equally effective in promoting student learning. Conceptual instructional material elicits 121 elaborative meaning-making processes. Particularly the translation between different 122 conceptual representations is challenging for students (Brenner et al. 1997), thus students 123 have to reason about the learning content in order to solve problems and to increase their 124

understanding (Hiebert and Wearne 1996; Nokes and Ross 2007). For instance, when 125students solve algebra word problems, they have to reflect on the translation of the verbal 126problem description into the algebraic equation. Thereby, the application of simple 127translation rules based on keywords may be misleading (cf. Nathan et al. 1992; e.g., "the 128depth increases by 3 m/h" may have to be translated to "-3x", even though the word 129"increase" normally refers to a positive variable term). Instead, students have to correctly 130represent the problem scenario described, extract the important information, and transform 131 this information into a different, that is, a mathematical representation format (Staub and 132Reusser 1995). Collaborative learning settings have the potential to increase beneficial 133elaborative learning mechanisms as students have to make their thinking explicit to their 134learning partner (Teasley 1995). Therefore, collaborative learning can be expected to 135promote learning with conceptual instructional material and to yield improved conceptual 136knowledge acquisition when compared to individual learning. 137

In contrast, procedural instructional material focuses students' attention on step-wise 138problem-solving procedures. In a collaborative setting, the step-wise procedures entail the 139danger that students will take turns in solving the problem-solving steps: As soon as one 140student knows the solution for a problem-solving step, he or she may enter it in the system. 141 In other words, collaborative learning with procedural instructional material may lead to a 142division of practice opportunities between partners. However, as practice and the 143application of the problem-solving procedures is crucial to gain procedural skill fluency 144(Anderson 1983), the reduced amount of practice in a collaborative setting may be harmful 145for procedural knowledge acquisition. 146

#### Hypotheses

To assess the effect of collaboration on conceptual and procedural knowledge acquisition, 148 we compared four conditions: individual versus collaborative learning with conceptual 149instructional material, and individual versus collaborative learning with procedural 150instructional material. The instruction was implemented in a computer-supported 151environment. Addressing the critique that previous research on collaborative learning in 152mathematics did not distinguish between conceptual and procedural knowledge in the test 153material, we assessed the effect of the four conditions on both conceptual and procedural 154knowledge acquisition. 155

Our main hypothesis concerns the differential impact of collaboration: We hypothesize156that collaborative learning with conceptual instructional material elicits mutual *elaboration*157on mathematical concepts and thus promotes students' *conceptual* understanding when158compared to individual learning. In contrast, we expect that collaborative learning with159instructional material that focuses on practicing procedures may promote *task distribution*160and thus yield similar or less *procedural* skill fluency than individual learning.161

Furthermore, we expect a condition specific main effect of the instructional material on students' knowledge acquisition; in other words, conceptual instruction should mainly improve conceptual knowledge acquisition, while procedural instruction should mainly improve students' procedural knowledge acquisition. This hypothesis also serves as manipulation check to evaluate the effectiveness of the instructional material. 162

We investigated the effect of collaboration on learning in mathematics at different levels. 167 *Student performance during the learning activity* is usually the first observable indicator for 168 the effectiveness of collaboration in the school setting, and thus is often used by teachers to 169 decide whether to use a collaborative learning setting or not. However, from an educational 170 viewpoint, testing their *individual knowledge acquisition* is also of great importance in 171

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order to determine if students are able to apply their knowledge subsequently. Furthermore,172to better understand possible differential effects of collaboration on student learning, we173also have to evaluate their *learning and interaction processes*, analyze how these processes174relate to the learning outcome, and investigate under which conditions collaboration175increases beneficial learning processes.176

#### Method

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Participants and study design

 Table 1
 Study design and procedure

Seventy-nine students participated in the study. Participants were recruited from two local 179high schools on a voluntary basis and got paid for their participation. As one of the schools 180was a girls' school, we restricted participation to female students in order to avoid a 181 confounding of gender and school. Students were in grade 8 (age M=13.18, SD=.50) and 182had already basic experience with the task domain. A two-factorial design was implemented 183(see Table 1): *instructional material* (conceptual vs. procedural) and *setting* (individual vs. 184collaborative). Prior to the study, we asked students which class mate they would 185particularly like to work with if they were selected for one of the collaborative conditions. 186Then, we randomly assigned these potential pairs to the four conditions, distributing 187 students from the two schools evenly across study conditions (block randomization). This 188 resulted in the following numbers: conceptual individual learning (19 students), conceptual 189collaborative learning (20 students), procedural individual learning (20 students), and 190procedural collaborative learning (20 students). In the collaborative conditions, students 191collaborated with the partner they had chosen; in the individual conditions, both students of 192a potential pair worked individually. 193

In order to enable us to compare the learning processes in the individual and the 194collaborative conditions, half of the students in both the conceptual individual and the 195procedural individual condition were randomly selected and asked to think aloud while 196solving the problems. We recorded audio and video during the learning phase: in the 197individual conditions, we recorded individual students thinking aloud, and in the 198collaborative conditions, we recorded students interacting with each other in dyads. To 199reduce the risk of student reactivity, the think aloud directions followed the guidelines 200described in Ericsson (2003). Students first received a short instruction to the think-aloud 201method that asked them to simply verbalize each thought that emerges. To familiarize them 202

Instructional material	Conceptual		Procedural			
Setting	Individual N=19	Collaborative N=20	Individual N=20	Collaborative N=20		
Pre-test	Individual problem-solving (paper-pencil, order counterbalanced across conditions): conceptual and procedural problem-set Individually or in dyads: conceptual instruction (tutored learning instruction (tutored learning					
Learning phase			paper-pencil, order counterbalanced across conditions): problem-set ceptual Individually or in dyads: procedural			
10-min break	chynolinicht) chynolinicht)					
Post-test	1	e u i i	· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·		

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with the method, they practiced thinking-aloud while solving a sorting task that was not 203related to mathematics and the learning content of the study. In the sorting task, a picture 204story had been mixed up, and students were asked to find the correct order of the pictures. 205If students stopped talking, the experimenter reminded them to continue verbalizing their 206thoughts. Statistical comparison of students' performance during the learning phase and of 207their learning outcome (see list of dependent variables, Table 2) confirmed that thinking 208aloud did not influence student performance and learning outcome: Neither in the 209procedural individual nor in the conceptual individual condition did we find differences 210between students thinking aloud and the other individual students (for all analyses, p > .10). 211We therefore combined the think aloud students and non-think aloud students within the 212respective individual conditions for the quantitative analyses. 213

#### Procedure

The study procedure consisted of three parts: pre-test, learning phase, and post-test (see 215Table 1). In order to assess prior knowledge, participants first worked individually on a pre-216test that contained conceptual and procedural problems. The test was delivered in paper and 217pencil fashion. For the learning phase, students moved to the computer where they received 218instruction according to their condition. In the collaborative conditions, two students 219worked together on one computer to solve the tasks (i.e., face-to-face interaction). After the 220learning phase, there was a short break before students took the post-test. As was the case 221 for the pre-test, the post-test was solved individually on paper. It consisted of four problem-222223sets: a near and a far transfer problem-set for each of the two knowledge types. Students solved the problems at their own pace both during pre- and post-test and during instruction. 224In total, the experiment lasted about 140 min. 225

Learning environment and instructional material

We implemented the instruction during the learning phase in a computer-supported learning 227 environment. This implementation enabled us to provide tutoring support to students' 228 problem-solving actions, a form of instructional support that has been shown to be 229 particularly beneficial for student learning. A particularly prominent example for the 230 success of tutoring environments are the Cognitive Tutors for mathematics instruction (e.g. 231

	Dependent variable	Operationalization	Data source
Learning phase <sup>a</sup>	Performance	Error rate	Logfiles
	Learning process	Time before action	
		Time after error	
		Elaboration after errors	Audio recording
		Student interaction after errors	
Test phase	Conceptual knowledge acquisition	Conceptual near transfer	Post test scores
		Conceptual far transfer	
	Procedural knowledge acquisition	Procedural near transfer	
		Procedural far transfer	

t2.1 Table 2 Overview of dependent variables

<sup>a</sup> Depending on the condition, students learned either with conceptual or procedural instructional material

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Algebra, Geometry and Integrated maths) that were developed at Carnegie Mellon 232University, Pittsburgh. These tutoring curricula are widely used in regular classrooms 233 across the US to teach mathematics at the high school level and have been shown to 234 improve knowledge acquisition when compared to traditional classroom instruction (e.g. 235Koedinger et al. 1997). Their success is based on an evaluation of the student's knowledge 236that enables adaptive support tailored to the student's needs. The Tutors provide immediate 237 error feedback, answer to help requests, and select problems that target skills that are not 238yet mastered by the student. 239

Similar to the Cognitive Tutors, the learning environment in our study was designed to 240provide adaptive support to students. We implemented our learning environment with the 241Cognitive Tutor Authoring Tools (CTAT; Aleven et al. 2009), a software that enables 242 researchers and teachers to author intelligent tutoring behavior. The learning environment 243provided immediate feedback to student actions by marking errors in red and correct 244answers in green. Furthermore, it automatically launched a hint after the third incorrect 245student attempt to ensure that students would not get stuck during problem-solving (see 246Fig. 2). The hint message told students the correct solution to the problem-solving step. To 247prevent students from exploiting this help functionality, they were not told about it. In 248contrast to the Cognitive Tutors, a functionality to ask for help and an automatic selection 249of problems was not implemented in our environment. The tutored problem-solving was 250alternated with worked example study. The learning environment automatically logged all 251student actions to allow a detailed analysis of the learning processes. 252

The task domain of the study was algebra, more specifically linear functions. The 253 learning material in the conceptual and procedural conditions differed in the following way: 254 In the conceptual conditions, students were asked to derive linear equations from story 255 problems. For instance, in the story problem in Fig. 1, Peter is scuba-diving and students 256 were requested to find an algebraic equation that represented his depth. They were, 257

# problem description (translation into English): Peter is scuba-diving in the Red Sea. The Red Sea has a maximum depth of 2604 meters. Peter has already reached a depth of 17 meters. If he continues diving down at a rate of 2 meters per minute, how long does it take him to reach a depth of 30 meters? Peter macht einen Tiefseetauchgang im Roten Meer. Die tiefste Stelle des roten Meeres liegt bei 2604 Metern. Peter hat schon eine Tiefe von 17 Meter erreicht. Wenn er pro Minute um weitere 2 Meter sinkt, wie lange braucht er, bis er eine Tiefe von 30 Meter erreicht hat? Gleichung: -17-2x=-30

Weiter

Fig. 1 Screenshot of the conceptual learning environment

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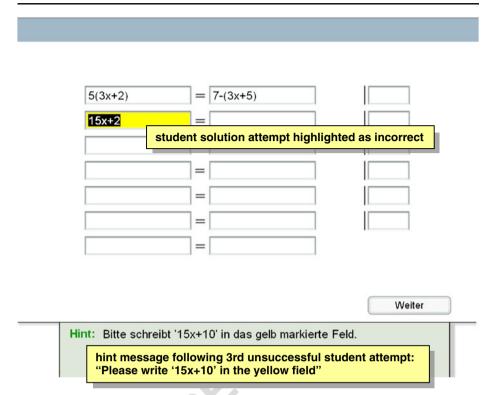


Fig. 2 Screenshot of the procedural learning enviornment

however, not asked to solve the equation. The problems were of increasing difficulty, 258 reaching from simple story problems that only contained a constant term to story problems 259 with variable and constant terms, several variable terms, negative constant or variable 260 terms, and brackets. Students in the conceptual conditions received one worked example for 261 each level of difficulty and altogether solved 15 problems on their own. The conceptual 262 worked examples focused on the translation of verbal concept representations into algebraic 263 concept representations. 264

In the procedural conditions, students practiced solving linear equations (see Fig. 2). 265Again, the problems had increasing difficulty, reaching from simple equations with one 266variable and one constant term to equations with negative constant terms, negative variable 267terms, several variable terms (e.g. 8x + 5 + 6x = 12), and subtraction and multiplication 268brackets. As in the conceptual conditions, students received one worked example for each 269 level of difficulty and altogether solved 15 problems on their own. The worked examples 270 focused on the procedures necessary to solve the equations. In both the conceptual and the 271 procedural conditions, students could only proceed to the next problem once they had 272 correctly solved the problem at hand. 273

#### Dependent variables

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To gain a deeper understanding of the effects of collaboration, we evaluated the effects of 275 our experimental conditions at several levels based on different data sources: logfiles, audio 276 recordings, and post-test score (for an overview, see Table 2). The *performance* of students 277

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during the learning activity served as first indicator for the effectiveness of collaboration 278when compared to an individual setting. However, good collaborative performance may not 279necessarily promote individual knowledge acquisition. Therefore, our study also evaluated 280the impact of collaboration on *students' learning processes* during instruction, and on their 281*learning outcome* (i.e., conceptual and procedural knowledge acquisition) as measured by 282the post-test. Students' prior knowledge was analyzed as a control variable based on the 283pre-test score. The following sections describe the operationalization of these dependent 284variables in more detail. 285

Student performance during learning phase: Error rate As a first step in evaluating the 286influence of the learning setting (individual vs. collaborative) on knowledge acquisition in 287mathematics, we assessed the performance during the learning phase based on the variable 288*error rate* extracted from the log data. This variable measures the relative number of errors 289on the first attempt to solve a problem-solving step. An error rate of 1 indicates that a 290student solved each step incorrectly on the first attempt; an error rate of 0.5 indicates that on 291average, half of the steps were solved incorrectly, half were solved correctly on the first 292attempt; and an error rate of 0 indicates that all steps were solved correctly on the first 293attempt. 294

Learning processes: Time variables To validate the process model that underlies the 295hypothesized differential effect of collaboration, we analyzed student learning processes in 296more detail. Particularly, we were interested in assessing if collaboration increased 297beneficial elaboration behavior, or rather promoted task distribution. As a first step to 298answer this question, we evaluated the average *time* spent *before an action* and the average 299time spent after an error (measured in seconds). As elaboration takes time, the analysis of 300 these variables can serve as indicators of cognitive processes in problem-solving (cf. Diziol 301et al. 2009). Thus, in a collaborative condition longer times before an action could indicate 302 mutual elaboration, whereas shorter times could indicate task division. These variables are 303 highly objective and can easily be assessed automatically; on the other hand, they leave a 304lot of room for speculation about what actually happened during these times. In a second 305step, we therefore analyzed the actual individual and collaborative learning processes in 306 order to disambiguate what was going on. 307

Learning processes: Coding analysis of learning from errors To shed further light on the 308 results of the log data analyses, we evaluated relevant aspects of the think aloud recordings 309 of individual students and of the dialogue of collaborating dyads, using a coding scheme. 310As the analysis of verbal data is very time consuming (Chi 1997; Reimann 2007), we 311concentrated our analysis on one aspect of student learning that has been shown to be a 312particularly important predictor of student learning in intelligent tutoring systems: learning 313 processes following errors. Earlier studies have shown that student behavior after errors can 314 be critical for successful knowledge acquisition (e.g. Baker et al. 2004). When students 315elaborate on an error and its correction, they can increase their understanding. However, 316when they engage in trial and error behavior, that is, try several different answers until the 317learning environment marks one answer as correct, they cannot capitalize on the learning 318opportunity. We analyzed students' learning processes around errors, taking into account 319two aspects: elaboration processes and task distribution when trying to correct the errors 320 (see also Diziol et al. 2010b). For the analyses, we devised a coding scheme and 321 implemented it using the Activity Lens software (Avouris et al. 2007). The software, 322 323 Activity Lens, supports researchers in the analysis of collaborative learning and interaction.

Different data sources—for instance, audio, video, and log data—can be entered and 324 synchronized. For our analysis, we linked log data from the learning environment with 325 video recordings from individual or collaborative problem-solving. The synchronization of the data sources enabled us to navigate to relevant sequences of the video (e.g. student 327 behavior after errors) for the process analysis. 328

In the analysis of *elaboration processes* after errors, we distinguished between two types 329of errors: errors that were corrected in the subsequent step (error corrected) and errors that 330 were followed by a subsequent error (next step incorrect). The following three codes were 331 used to specify how errors were corrected: If students elaborated on the error to find the 332 correct solution, their problem-solving action was coded as *elaboration*. If students did not 333 verbally elaborate on the error, but remained silent for a while before they corrected the 334 error, the action was coded as *no elaboration*; this code was also applied to utterances 335 where the student repeated the problem description aloud or verbalized his or her 336 suggestion for the next step without further explanation. If students immediately corrected 337 338 the error without providing an explanation, the action was coded as *immediately corrected*. As several studies by Webb and colleagues have shown (for an overview, see Webb 1989), 339 the latter behavior is often detrimental for the partner's knowledge acquisition in a 340collaborative setting, as she may not understand the error correction without further 341explanation. Similarly, we used three codes to specify student behavior after errors that 342were followed by a subsequent error (next step incorrect). The first and second code, 343 *elaboration* and *no elaboration*, correspond to the codes for errors corrected; the third code 344 trial and error was applied if students exhibited trial and error behavior. To check the inter-345rater reliability, a second coder reanalyzed eight of the 20 individuals thinking aloud and 346 eight of the 20 collaborating dyads, respectively. The inter-rater reliability for the 347 elaboration dimension was  $\kappa = .77$ . 348

Furthermore, with the variable *task distribution* (inter-rater reliability  $\kappa = .68$ ) we 349evaluated if the two students worked together on getting past the error, or if they 350distributed the task between them: Did students collaborate to correct the error (both), did 351they distribute the task, thus only one student was responsible for the action following the 352error (*one*), or did they not discuss the error correction at all (*none*)? This variable was only 353evaluated for the collaborative conditions. If a high amount of behavior after errors were 354coded as *both*, this would indicate collaborative interaction that could be beneficial for 355learning. If, on the other hand, a high amount of behavior after errors were coded as one or 356 none, this would indicate a task distribution that could have a negative impact on the 357 individual knowledge acquisition. 358

*Learning outcome assessed in the post-test* After the learning phase students solved a post-359test on paper. We adapted the test material from an earlier study (Diziol et al. 2009). The 360 test consisted of four problem-sets: conceptual near and far transfer and procedural near and 361far transfer. The near transfer problems were structurally equivalent to the problems solved 362 during the learning phase; however, now students had to solve the problems on paper 363 without receiving tutoring support. For conceptual near transfer, students had to derive 364linear equations from story problems; for procedural near transfer, students were asked to 365 solve linear equation problems. 366

The problems in the *conceptual far transfer problem-set* required a reverse translation 367 between representations: Students received an equation and several keywords; they were 368 instructed to use the keywords to formulate a story problem corresponding to the given 369 linear equation. Conceptual understanding should enable students to verbalize the 370 functional relationship represented in the equations, that is, to translate the algebraic 371

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problem representation into a verbal representation (Brenner et al. 1997). We evaluated the 372 concordance between the linear equations and the story problems written by the students 373 with scores ranging from 0 to 3. Students received a score of one if the story problem 374contained all relevant values, but there were major errors concerning their functional 375relationship (e.g. if students confused the variable and the constant term), a score of two if 376 the story problem contained all relevant values, but there were minor errors concerning their 377 functional relationship, and a score of three if the story problem was concordant with the 378 algebraic equation. The scoring system was based on the cognitive processes involved in 379story problem solving which are described in Staub and Reusser (1995). 380

In the *procedural far transfer problem-set*, students received erroneous problemsolutions of a fictitious student and were asked to find the errors. The problem-solutions contained typical computational errors such as combining constant and variable terms when solving equations for *x*. Procedural knowledge should help students find these errors. 384

To evaluate inter-rater reliability, a second coder analyzed a quarter of the tests, yielding 385 good agreement on all scales (for the conceptual near transfer problem-set and the 386 procedural problem-sets,  $\kappa$ =.88 each; for the conceptual far transfer problem-set, ICC<sub>2,1</sub> 387 r=.97). For each of the four problem-sets, we added the points a student had achieved in 388 the single tasks to one score. The maximum score that could be reached differed between 389 problem-sets. To support the reader's understanding, we use percentages of the maximum 390 score that were reached by the students to report the results. 391

Prior knowledge as covariate We evaluated prior knowledge in algebra with a pre-test. The 392pre-test consisted of a conceptual and a procedural problem-set and was solved on paper. 393 The problems were structurally equivalent to the problems of the learning phase, but had a 394lower difficulty level to avoid de-motivating and frustrating students. We added the 395 z-transformed conceptual and procedural pre-test scores to a combined measure of prior 396 knowledge in algebra. Conditions did not differ concerning their prior knowledge. As prior 397 knowledge correlated significantly with students' performance during the learning phase 398 and with their learning outcome in the post-test, we included it as covariate (see also results 399 of the covariance analyses, Tables 3, 4, 5, 6). 400

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Setting:	Individual	Collaborative		F	р	$\eta 2$
Performance	L					
Error rate						
M(SD)	.44 (.17)	.31 (.07)	Prior knowledge	12.37	<.01**	.32
			Setting	3.37	$.08^+$	.12
Time variable	es <sup>b</sup>					
Time before	e action					
M(SD)	64.16 (18.66)	84.50 (26.74)	Setting	5.76	.02*	.18
Time after e	error					
M(SD)	44.79 (20.18)	74.30 (47.38)	Setting	5.59	.03*	.17
	Performance <sup>8</sup> Error rate M(SD) Time variable Time before M(SD) Time after e	Performance <sup>a</sup> Error rate M(SD) .44 (.17) Time variables <sup>b</sup> Time before action M(SD) 64.16 (18.66) Time after error	Performance <sup>a</sup> Error rate         M(SD)       .44 (.17)         Time variables <sup>b</sup> Time before action         M(SD)       64.16 (18.66)         84.50 (26.74)         Time after error	Performance <sup>a</sup> Error rate M(SD) .44 (.17) .31 (.07) Prior knowledge Setting Time variables <sup>b</sup> Time before action M(SD) 64.16 (18.66) 84.50 (26.74) Setting Time after error	Performance <sup>a</sup> Error rate         M(SD)       .44 (.17)         .31 (.07)       Prior knowledge         12.37         Setting         3.37         Time variables <sup>b</sup> Time before action         M(SD)       64.16 (18.66)         84.50 (26.74)       Setting         5.76         Time after error	Performance <sup>a</sup> Error rate         M(SD)       .44 (.17)         .31 (.07)       Prior knowledge         12.37       <.01**

#### t3.1 **Table 3** Learning phase: comparison of conditions with conceptual instructional material

For error rate, less means better

<sup>a</sup> df = 1,26 for performance variables. <sup>b</sup> df = 1,27 for time variables

\*\**p*<.01; \**p*<.05; +*p*<.10

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Setting:	Individual	Collaborative		F	р	η2
Performanc	e <sup>a</sup>					
Error rate						
M(SD)	.15 (.09)	.09 (.04)	Prior knowledge	7.43	.01**	.22
			Setting	4.80	.04*	.15
Time varial	oles <sup>b</sup>					
Time befo	re action					
M(SD)	17.70 (3.83)	14.70 (3.06)	Setting	4.64	.04*	.14
Time after	error					
M(SD)	22.10 (7.53)	16.80 (11.54)	Setting	2.30	.14	.08

Table 4 Learning phase: comparison of conditions with procedural instructional material

For error rate, less means better

<sup>a</sup> df = 1,27 for performance variables. <sup>b</sup> df = 1,28 for time variables \*\*p<.01; \*p<.05; +p<.10

#### Results

t4 1

#### Learning phase

We evaluated both performance and process data from the learning phase. The instructional 404 material in the conceptual and the procedural conditions was not directly comparable (e.g. 405 different type of tasks, different number of steps per problem, ...). We therefore compared 406 individual and collaborative learning separately within the conceptual conditions and within 407 the procedural conditions. For the collaborative conditions, the analyses were based on 408 dyadic student data (i.e. one data point per dyad). 409

*Performance during the learning phase* We employed an analysis of variance to evaluate 410 the impact of collaboration on student performance (error rate) during the learning phase. 411

t5.1 Table 5 Post-test: comparison of students' conceptual knowledge acquisition

Instructional material:	Conceptual Procedura		lural		F	р	$\eta$	
Setting:	Ind	Coll	Ind	Coll				
Conceptual near transfe	r							
М	39%	51%	23%	22%	Prior knowledge	34.00	<.01**	
SD	14%	17%	23%	15%	Factor instruction	41.62	<.01**	
					Factor setting	.72	.40	
					Interaction	4.46	.04*	
Conceptual far transfer								
М	57%	63%	45%	38%	Prior knowledge	17.13	<.01**	
SD	26%	24%	22%	19%	Factor instruction	13.07	<.01**	
					Factor setting	.34	.56	
					Interaction	2.78	$.10^{+}$	

df = 1,74 for all analyses

\*\**p*<.01; \**p*<.05; +*p*<.10

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Instructional material:	Conce	ptual	Procee	lural		F	р	
Setting:	Ind	Coll	Ind	Coll				
Procedural near transfer								
М	56%	59%	72%	71%	Prior knowledge	45.83	<.01**	
SD	20%	29%	18%	22%	Factor instruction	16.26	<.01**	
					Factor setting	.33	.57	
					Interaction	.76	.39	
Procedural far transfer								
М	67%	74%	89%	79%	Prior knowledge	20.52	<.01**	
SD	26%	32%	13%	32%	Factor instruction	8.11	.01*	
					Factor setting	.77	.38	
					Interaction	3.08	$.08^+$	

df = 1,74 for all analyses

\*\*p < .01; \*p < .05; +p < .10

As performance was significantly related to prior knowledge, we included prior knowledge 412 as a covariate. As mentioned above, we conducted two separate analyses with the 413independent variable learning setting: conceptual individual vs. conceptual collaborative, 414 and procedural individual vs. procedural collaborative. 415

In both the conceptual and the procedural conditions, students who worked in a 416 collaborative setting showed better performance during the learning phase than students 417 who solved problems individually (see Tables 3 and 4). In the *conceptual conditions*, we 418 found a marginally significant effect of the setting; descriptively, dyads made fewer errors 419than students who learned individually. In the *procedural conditions*, we found a significant 420 difference between conditions; again, dyads had a lower error rate than students working 421 individually. 422

Learning processes: Time variables The time variables served as a first indicator for 423 learning processes. Again, we employed an analysis of variance with learning setting as the 424 independent variable. In addition, we correlated the time variables with students' outcome 425in the respective near transfer problem-set as we wanted to see if the learning processes 426 were related to students' learning outcome as assessed in the post-test. For the correlation 427 analyses, we will only report significant results. 428

Depending on the type of instruction, the learning setting influenced the time variables 429in opposite directions. In the *conceptual conditions*, dyads spent significantly more *time* 430before actions and time after errors than individuals (Table 3). The time variables were 431positively related to the conceptual understanding in the post-test: Students who had spent 432more time before actions and more time after errors during the learning phase showed 433 better learning outcomes in the conceptual near transfer problem-set (r=.47, p<.01 and 434 r=.61, p<.01, respectively). This suggests that collaborative learning with conceptual 435instructional material may have increased elaborative learning processes that promoted 436conceptual understanding. 437

In contrast, in the procedural conditions dyads spent less time before actions than 438 students working individually (Table 4). While the analysis of the variable time after error 439did not reach significance, the result pointed in the same direction. This indicates that 440

collaboration may not have promoted mutual elaboration on the procedural instructional 441 material. Neither *time before action* nor *time after error* correlated with the learning 442 outcome in the procedural post-test (for both analyses, p > .10). 443

*Learning processes: Elaboration dimension* As discussed above, the time variables are 444 highly objective, but can only provide first indications for the learning processes of 445 students. To better understand the differential influence of the setting depending on 446 instructional material, we also analyzed think aloud protocols of individuals and the 447 dialogue of collaborating dyads. 448

We compared the process variables *elaboration processes* and *task distribution* after 449errors with chi square statistics (unit of analysis: occurrence of errors). Furthermore, we 450correlated the learning process codings with the learning outcome in the respective near 451transfer problem-set of the post-test. As the analysis of the error rate had indicated 452significant differences in the number of errors between the individual and collaborative 453condition, the correlation analysis was based on the proportional occurrence of the 454 respective behavior to avoid confounding. For the correlation analyses, we will only report 455significant results. 456

The comparison of elaboration processes during conceptual instruction revealed a 457 significant effect of the setting for error corrected,  $\chi^2(2)=9.39$ , p=.01, and a marginally 458significant effect on student behavior for next step incorrect,  $\chi^2(2)=4.87$ , p=.09 (see 459Fig. 3). The descriptive comparison of the individual and collaborative condition showed 460 that collaboration increased *elaboration* both for errors that were corrected and errors that 461 were followed by a subsequent error while reducing the percentage of no elaboration when 462compared to the individual condition. Thereby, *elaboration* was positively related to the 463learning outcome in the near transfer test (elaboration when next step incorrect-conceptual 464 near transfer: r=.63, p<.01), while no elaboration was negatively related to student 465 learning (no elaboration when next step incorrect—conceptual near transfer: r=-.58, 466 p < .01). Thus, collaboration with conceptual instructional material promoted effective 467 learning processes and reduced ineffective learning behavior. 468

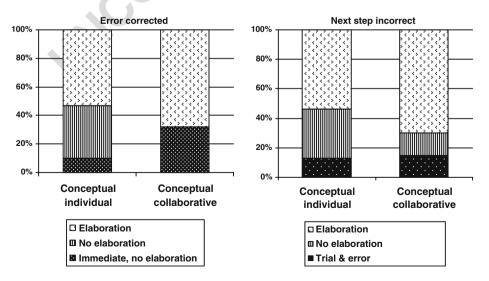


Fig. 3 Learning processes following errors in the conditions with conceptual instructional material

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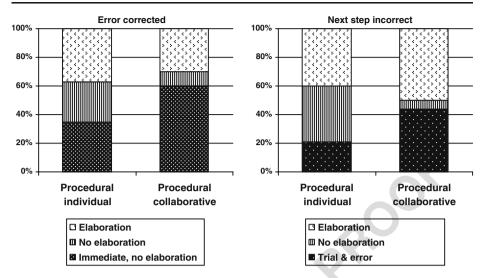
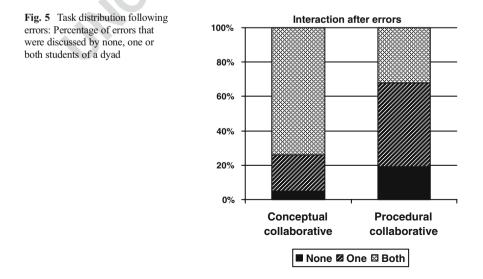


Fig. 4 Learning processes following errors in the conditions with procedural instructional material

Also in the procedural conditions, individual and collaborative learning processes 469differed significantly for errors corrected,  $\chi^2(2)=12.77$ , p<.01, and next step incorrect, 470 $\chi^2(2)=7.04$ , p=.03 (see Fig. 4). The descriptive comparison of the conditions revealed that 471 collaboration increased immediate error correction for errors corrected; however, in 472contrast to the conceptual conditions, it reduced *elaboration* when compared to individual 473learning. In other words, students hardly explained the error correction to their learning 474 partner. For next step incorrect, collaboration more than doubled the percentage of trial and 475error behavior (21% in the individual condition, 44% in the collaborative condition). As in 476the conceptual conditions, elaboration after errors positively correlated with procedural 477 knowledge at post-test (elaboration when next step incorrect-procedural near transfer: 478r=.49, p=.03), while trial and error behavior showed a negative correlation with the post-479



test results (trial & error—procedural near transfer: r=-.42, p=.06). Thus, collaborative 480 learning with procedural instructional material did not improve the learning processes, but 481 increased the application of ineffective trial and error behavior. 482

*Learning processes: Task distribution* The comparison of the conceptual collaborative and 483the procedural collaborative condition revealed a significant difference in the amount of 484 task distribution during error correction ( $\chi^2 = 25.92$ , p < .01, see Fig. 5). The descriptive 485comparison shows that in the conceptual collaborative condition, mostly both students were 486 engaged in error correction (74% of errors) while in the procedural collaborative condition, 487 the dyad partners tended to divide labor after errors: Most of the time, only *one* partner took 488responsibility for the next solution step (49% of errors), and frequently, dyads did not talk 489about the following step at all (none for 19% of errors). The consequential decrease of 490practice in the procedural collaborative condition was related to a lesser learning outcome: 491The percentage of errors corrected by the learning partner negatively correlated with student 492performance in the procedural near transfer test (r=-.47, p=.04). 493

#### Post-test performance

During the learning phase, students in the conceptual conditions and in the procedural 496 497 conditions had worked with different instructional material. In contrast, in the test phase, every participant solved both the conceptual and the procedural problem-set. This enabled 498us to evaluate the impact of our four study conditions on conceptual and procedural 499knowledge acquisition with a two-factorial covariance analysis with instructional material 500(conceptual vs. procedural) as factor one, setting (individual vs. collaborative) as factor two, 501and prior knowledge as a covariate. The analysis of factor one can serve as manipulation 502check (did conceptual instruction improve the outcome in the conceptual post-test when 503compared to procedural instruction and vice versa?). The analysis of factor two evaluates if 504collaboration has a general effect as compared to individual learning. Finally, the interaction 505effect evaluates if collaboration has a specific effect on knowledge acquisition depending 506on the type of instructional material. 507

A problem often raised concerning the analysis of collaborative learning outcomes is the 508possible interdependence of data points: The individual post-test results of students who 509collaborated during the learning phase may be more similar than the test results of two 510independent learners, yielding an analysis bias (cf. Cress 2008). To address this issue, we 511analyzed the intraclass-correlations between individual post-test scores of dyad partners. 512For three of four outcome measures, we could not find an indication of an interdependency 513of the dyadic values; only for the variable conceptual near transfer, the analysis revealed a 514consequential non-independence (i.e., an intraclass correlation between dyad partners that is 515higher than r=.45 and significant at an alpha level of .20, as defined by Kenny et al. 1998). 516To keep the analyses of the different post-test sets comparable, we did not account for this 517correlation and included both dyad partners in the analysis individually. 518

Conceptual near and far transferThe analysis of the conceptual near transfer problem-set519revealed a positive effect of conceptual instruction on the learning outcome (see Table 5):520Students in the conceptual conditions were better at deriving equations from story problems521than students in the procedural conditions (manipulation check). More importantly, the522positive effect of learning with conceptual instructional material was particularly found for523students in the conceptual collaborative condition as revealed by the significant interaction524

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effect. In other words: collaboration improved students' conceptual knowledge acquisition.525No significant general effect of the factor setting was found.526

Similarly, we found a significant influence of the factor instructional material on the 527 *conceptual far transfer problem-set* with higher test scores in the conceptual conditions 528 (manipulation check). While the interaction effect was only marginally significant, the 629 descriptive comparison again indicates that conceptual instruction was particularly effective 530 for students who had learned in a collaborative setting. The factor setting did not show a 531 significant effect. 532

Procedural near and far transferStudents in the procedural conditions reached a533significantly higher test score in the procedural near transfer problem-set than students in534the conceptual conditions (factor instructional material, i.e., manipulation check; see Table 6).535However, although descriptively the best results were achieved by students in the procedural536individual condition, neither the factor setting nor the interaction effect were significant.537

Also in the *procedural far transfer* problem-set (see also Table 6), the factor 538 instructional material had the expected specific effect: Students in the procedural 539 conditions detected significantly more computational errors than students in the 540 conceptual conditions. The interaction effect was only marginally significant, showing a 541 trend for students who had practiced procedures individually to detect more errors than 542 students who had practiced procedures together with a learning partner. No significant 543 general effect of setting was found. 544

Discussion

Summary and discussion of study results

So far, research findings concerning the effect of collaboration on student learning in 548mathematics have been inconsistent: While some studies found positive effects, others 549found none or negative effects of collaboration on learning (Lou et al. 1996). Upon closer 550inspection, previous studies often confounded conceptual instruction and collaborative 551learning in their learning material and did not distinguish between conceptual and 552procedural knowledge acquisition at post-test. With the aim to increase our understanding 553of when and why collaboration is beneficial, the present study attempted to distinguish 554more clearly between the two knowledge types in both instructional and test material. The 555importance of this differentiation is confirmed by our post-test results: The type of 556instruction had a specific effect on student knowledge acquisition; in other words, 557conceptual instructional material improved conceptual knowledge acquisition, and 558procedural instructional material improved procedural knowledge acquisition. 559

Furthermore, we had hypothesized that the type of instruction would influence the 560quality of collaboration and its effectiveness for promoting learning. The results of our 561study partly support this assumption, and the process analyses helped to better understand 562the processes underlying this effect. The analysis of student collaboration confirmed that 563conceptual instructional material was able to stimulate mutual elaboration and explanation 564giving. Under this condition, we found that usually both learning partners were engaged in 565the collaborative activity, while division of labor was rare. The collaboration yielded a 566reduced number of errors during the learning phase as compared to individual learning. But 567more importantly, collaboration also improved the learning processes. Dyads in the 568

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conceptual collaborative condition showed an increased amount of elaboration of the 569underlying mathematical concepts as indicated both by the time variables and by the 570analysis of student dialogue after errors. Furthermore, dyads rarely engaged in negative 571learning processes such as trial and error behavior. The correlation analyses confirmed that 572this positive collaboration behavior was beneficial for students' conceptual knowledge 573acquisition. The positive effect of collaboration was also confirmed by a comparison of the 574post-test results: The conceptual collaborative condition reached the highest test scores in 575the conceptual near and far transfer problem-sets. 576

In contrast, collaborative learning with procedural instructional material did not have the 577 same positive effect on students' learning processes and their learning outcome. The 578dependent variables draw the picture of a typical collaboration when practicing to learn 579procedures: Instead of mutual elaboration, collaboration on procedural instructional 580material promoted ineffective learning behavior such as trial and error. Furthermore, dyads 581often took turns in solving the different problem-solving steps and in correcting errors, in 582other words, the student who knew how to solve or correct a problem-solving step did so 583without conferring with his or her partner. Although distributing the task of error correction 584in this way may have contributed to the reduced amount of errors and to the reduced 585amount of time in the collaborative condition, students could not sufficiently benefit from 586the learning opportunities due to the lack of explanations by their partner as confirmed by 587 the correlation analyses: When a student's learning partner corrected most of the errors, the 588 student herself showed lower results at post-test. In line with the results of the process 589analyses, we could not find a positive effect of collaboration on the learning outcome: 590Students who had practiced procedures together with a learning partner showed comparable 591or even lower procedural knowledge acquisition than students of the procedural individual 592condition. To conclude, the results of our study revealed that collaboration is particularly 593beneficial for knowledge acquisition in mathematics if the learning material does not so 594much emphasize stepwise problem-solving, but requires elaborative learning activities and 595thus benefits from mutual explanations and joint discussions (see also Renkl 2008). 596

In our study we aimed at clearly distinguishing between conceptual and procedural 597 knowledge both in the learning and test material. However, it is important to note that the 598two knowledge types are not totally independent (Hiebert and Wearne 1996)—and that it is 599often the goal of instruction to particularly strengthen their dialectic relationship. For 600 instance, a high understanding of underlying concepts can help to monitor the 601 appropriateness and execution of procedures, thus conceptual knowledge can influence 602 the performance in procedural tasks. On the other hand, the execution of procedures can 603 positively influence students' conceptual understanding if the students engage in active 604 learning processes and try to understand the underlying principles (Rittle-Johnson 2006). 605 Rittle-Johnson et al. (2001) therefore describe conceptual and procedural knowledge as two 606 ends of a continuum that influence each other in an iterative way, in other words, 607 improvement in one knowledge type can result in improvement in the other knowledge type 608 (see also Perry 1991; Rittle-Johnson and Alibali 1999). In our study, we also found support 609 for an interrelation between the two knowledge types (small to medium correlations: 610conceptual near transfer—procedural near transfer r=.33, p<.01; conceptual near transfer— 611 procedural far transfer r=.23, p=.04; conceptual far transfer—procedural near transfer 612 r=.25, p=.03; correlation between the two far transfer tests not significant). Thus, it may be 613 an interesting endeavour for future research to evaluate the effect of collaboration on this 614 relationship in more detail. Regarding our post-test scales, it is important to note that the 615correlations within each knowledge type were higher than between conceptual and 616 procedural knowledge, thus supporting the differentiation we made between conceptual 617

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and procedural knowledge acquisition (for the conceptual post-tests, r=.59, p<.01; for the 618 procedural post-tests, r=.57, p<.01). 619

Limitations of the study results and outlook

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The current study investigated the differential effect of dyadic collaboration for a specific 621 domain and in a specific, computer-supported setting. Future studies will have to evaluate if 622 the established effects can be generalized to other areas in mathematics, such as geometry 623 or arithmetic, to other domains, such as physics or chemistry, and to other settings. Indeed, 624 ample research has shown that these factors can affect the impact of collaboration on 625 knowledge acquisition. For instance, the meta-analysis by Lou and colleagues (1996) 626 revealed that collaborative learning is more effective in mathematics and science instruction 627 than in reading or arts, and more effective for dyads and small groups compared to groups 628 of five or more learners. 629

When considering the limitations of the study, it can be helpful to consider the630generalizability of our findings separately for conceptual versus procedural knowledge631acquisition. For conceptual knowledge, elaborative learning processes are central to632increase knowledge acquisition. As collaboration can particularly promote student633elaboration, it is likely that different instructional materials and different settings will still634yield similar results.635

In contrast, several studies indicate that collaboration may not always hamper 636 procedural knowledge acquisition. First, variations to the task material could increase 637 positive effects of collaboration. For example, a study by Rittle-Johnson and Star (2007) 638 revealed that individual learners can increase their procedural flexibility by comparing the 639effectiveness of different solution procedures; if two students engage in mutual elaboration 640 when comparing different solution approaches, these positive effects may increase. Second, 641 collaboration training or support, for instance through a collaboration script (e.g., 642 Dillenbourg and Jermann 2007), could support positive effects of collaboration on 643 procedural knowledge acquisition. Along these lines, Walker and colleagues investigated 644 the effect of a peer tutoring script for learning literal equation solving. In a first study 645(Walker et al. 2009) they were not able to establish a positive effect of the script on 646 students' learning outcome. However, in a follow-up study with improved script support 647 (Walker et al. 2011), they found a positive script effect. The revised script comprised 648 sophisticated adaptive collaboration support that encouraged peer tutors to explain tutee 649 errors and to provide elaborative help. The results by Walker and colleagues suggest that 650 collaboration support can promote procedural knowledge acquisition if it is successful at 651promoting the right types of interaction amongst students. 652

The generalizability of our results may also be influenced by the characteristics of our 653 *learning setting.* Several researchers (e.g., Gweon et al. 2007; Lou et al. 2001) have 654hypothesized that corrective feedback as provided by our learning environment may 655 eliminate positive effects of collaboration. Krause and Stark (2004) ascribe this effect to an 656 "excess supply" of instruction: Receiving feedback by the learning partner is a major factor 657 for the success of collaboration; if the feedback is already provided by the system, the 658 feedback by the learning partner may no longer be necessary and elaborative meaning 659 making processes may thus be reduced. In our study, the interface in the procedural 660 conditions may have particularly provided such an excess supply due to the high level of 661 support it provided (i.e., it contained a higher number of text boxes and more feedback 662 opportunities per problem compared to the conceptual interface). It is possible that 663 collaborative learning with procedural instructional material would have been more 664 beneficial if no (or less) error feedback had been provided. However, it is important to note 665 that research findings on the complex interaction of (computerized) feedback and 666 collaboration are so far inconsistent, and final conclusions cannot yet be made. For 667 instance, in contrast to the studies mentioned above, a study by Ellis et al. (1993) could 668 only establish a positive effect of collaboration over individual learning when collaboration 669 was combined with corrective feedback; however, when dyads did not receive corrective 670 feedback, individuals and dyads reached comparable results.

While the aspects discussed in the previous sections point at limitations in the 672 generalizability of our study results, several studies indicate that our results may be 673 generalized to other domains such as physics. For instance, Jonassen (2003) has shown that 674 the difficulties students encounter when solving story problems in physics are quite similar 675 676 to their difficulties in mathematics. Often, students find it particularly challenging to understand the underlying concepts, while they are able to memorize equations and perform 677 the correct problem-solving procedures. Along these lines, a study on learning in physics by 678 Gadgil and Nokes (2009) revealed that collaborative learning with worked examples was 679 particularly effective in improving conceptual understanding, while procedural fluency did 680 not increase. 681

The results of our study have important methodological and practical implications. The 682 *methodological implications* concern the question about which dependent variables provide 683 valid conclusions on the success of collaborative learning. Researchers and teachers might 684 often be tempted to evaluate collaboration based on group performance during 685 collaboration as this is the first observable indicator for the success of a collaborative 686 activity. However, as our results show, focussing merely on group performance may be 687 misleading: Even though collaboration improved the group performance during the learning 688 phase in both the conceptual and the procedural conditions, we only established a positive 689 effect of collaboration on conceptual knowledge acquisition, while collaboratively 690 practicing procedures did not increase procedural skill fluency. In contrast, the analysis of 691 student activities during critical situations of the problem-solving process showed 692 particularly valuable to indicate the success of collaboration in our study. We evaluated 693 the quality of students' learning processes based on time variables and coding variables. 694While the coding variables are more meaningful and can thus yield a more detailed 695 understanding of the dyadic learning processes that are responsible for the effectiveness of 696 collaboration, the time variables are easy to assess and can even be analyzed "on-line". 697 Particularly the latter aspect can open up interesting opportunities for future research. For 698 instance, the automatic analysis of the time variables may enable scientists to develop 699 collaboration support that is adaptive to the dyad's needs (cf. Diziol et al. 2010a, c). As an 700 example, it would be possible to automatically detect if students proceeded too quickly in 701 error correction, and to subsequently encourage them to explain the error correction to their 702 learning partner. This could reduce trial and error behavior and thus increase the 703 effectiveness of collaborative learning with procedural instructional material. 704

Practical implications of our study concern guidelines for the implementation of 705collaboration in school settings. The results of our study show that it is crucial to increase 706 707 teachers' awareness of the fact that collaborative performance does not necessarily yield improved individual learning outcomes, and to provide them with pedagogical knowledge 708 of when and why collaboration can be beneficial (cf. Krauss et al. 2008). Particularly, 709 knowledge on factors that influence the effectiveness of collaboration can help teachers to 710 better match the learning setting they choose to the type of instructional material and the 711goals of instruction. Along these lines, our findings can help to support a teacher's decision 712 713 on whether to implement an individual or a collaborative learning setting: If the goal is for

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students to acquire conceptual understanding, collaboration can be beneficial; if the goal is 714 to support students' skill fluency, an individual learning setting may be superior. 715Furthermore, our study results provide valuable indicators for teachers to evaluate the 716 success or failure of the collaborative activity: If students engage in mutual elaboration, 717 they are on the right track; however, if the teacher observes a high amount of task 718 distribution between students, he should intervene and encourage them to interact more. 719

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